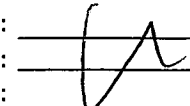
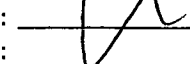


Date: Friday, 27/10/2006 7:55:10 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-664-203
Job Number	: 29189		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 27/10/2006 S.O. No. : N/A	Drawing Number	: NCR 095
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : OVERHEAD	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: 	Due Date	: 03/11/2006 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-664-203
 RECORD B/N

B27261

DART			
TRANSPORT CANADA APPROVAL FORM			
PIN	D412-664-203	CHG	CHG003
DESC	Crosstube Aft High	SIC	SH01-9
LOT	B27261	SIC	SR01298NY
WICIDEN	Bell 412	SIC	
MADE IN CANADA			

06-10-27

2.0	LANDING GEAR	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1
 REMOVE SUPPORT D2896-1
 FROM CROSSTUBES AND LABEL SUPPORT
 WITH B/N OF CROSSTUBE IT CAME OFF OF

06-10-27

3.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
-----	----------------	-------------------------



Comment: LANDING GEAR RESOURCE 1
 REMOVE CENTRE ABRASION STRIP
 AND CLEAN OFF ALL ADHESIVE RESIDUE

06-10-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/08

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 27/10/2006 7:55:10 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29189

Part Number: Z_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description:

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 06/10/27 06.10.27

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

06/10/27

(1)

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

06.10.31 (1)

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1 ENSURING
B/N MATCHES CROSSTUBE AS PER
DSI 9357

D 2182B
B28042

M52192030

4101868 x2

Mageba/C398

M102437 06.10.31 (1)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.11.08 (1)

9.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06.11.08 (1)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

MVC

06/11/08 (1)

RPP
06/11/08 (1)

222 new paper work DSI 9357

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/08

Job Completion

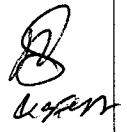






06.11.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-10-31	7	2 clamps scraped MS2192030 M101568		replace			 Q55EN	

NOTE: Date & initial all entries